

A Flex - Interchangeable inserts



APPLICATION

For counter-clamping workpieces on turning and grinding machines.

TYPE

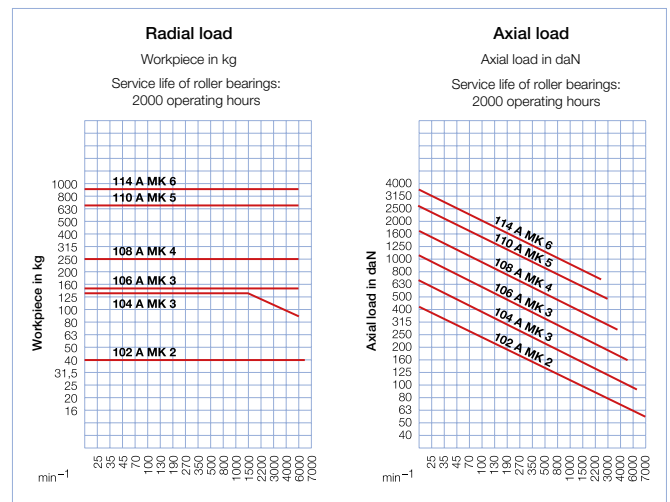
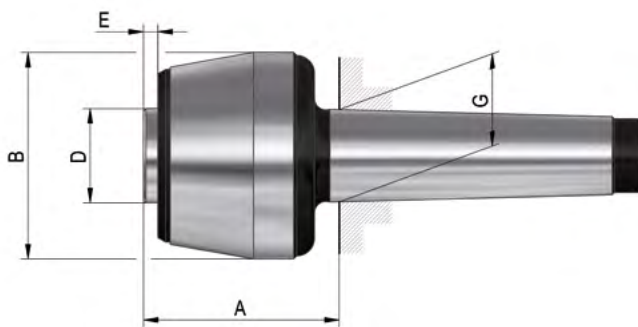
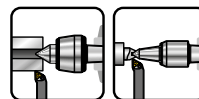
With interchangeable inserts made of wear-resistant tool steel for maximum flexibility.

CUSTOMER BENEFITS

- Wide range of applications thanks to interchangeable inserts
- Quick change of interchangeable inserts

TECHNICAL FEATURES

- Body hardened and ground
- Inserts through-hardened and ground



A06

A Flex - Interchangeable inserts, body hardened and ground

Item no.	061030	061031	061032	061038	061039	061040
Mount MT	2	3	3	4	5	6
Size	102	104	106	108	110	114
A mm	45	48	55	67	85	101
B mm	43	48,5	58,5	68,5	88,5	102,5
D mm	20	22	25	32	40	50
E mm	4	4	5,5	5	6	6
G mm	17,78	23,825	23,825	31,267	44,399	63,348
Concentricity deviation max. mm	0,01	0,01	0,01	0,01	0,01	0,015
Speed max. min ⁻¹	7000	6300	5000	3800	3000	2600
Workpiece weight max. kg	40	130	150	250	650	900
Weight without inserts	440	750	1100	1900	4400	8600
Weight g	900	1700	2200	3700	8000	-
Spare live spindle	009836	009838	009843	009870	009872	009874

Version with draw-off nut on request

Concentricity deviation measured at internal cone